



primula®
something extraordinary...



Epoca® 2013
INTERNATIONAL, INC. BEVERAGE COLLECTION

851 Broken Sound Parkway, NW, Suite 110 | Boca Raton, FL 33487 561-353-3900
epoca.com | primulaproducts.com | like us on facebook: facebook.com/primulaproducts

INFUSION

FLAVOR IT™ BEVERAGE SYSTEM



Accessories Available Separately

PFFI-3701 Flavor Infuser

PFIC-3725 Chill Core

PFTI-3702 Tea Infuser



NEW
PFBL-3725 DI*
- Sky



NEW
PFMG-3725 DI*
- Marigold



NEW
PFRE-3725
- Cherry



NEW
PFGN-3725 DI*
- Lime

PFBK-3725 Flavor It™
Beverage System 2.9 Qt.;
Includes Pitcher, Flavor
Infuser, Chill Core and
Tea Infuser - Black

*Direct Import only – 90
days FOB China



FLAVOR IT™ PITCHER WITH INFUSER



NEW PFBK-3739 Flavor It™ 2.9 Qt. Pitcher with Flavor Infuser - Black

NEW PFGN-3739 - Lime

NEW PFRE-3739 - Cherry

NEW PFBL-3739 - Sky

NEW PFMG-3739 - Marigold

BEVERAGE DISPENSERS



PDCH-3319 Calypso 1.85 Gallon Non-Clogging Glass Dispenser with Plastic Spigot, Silicone Infuser and Wire Stand - Chrome

PDGN-3319 - Green

PDRE-3319 - Red

PDBL-3319 - Blue

A Primula exclusive: Clog Free Filter.
The best solution to keep all your party drinks from clogging.



PTRE-3218 Key West 1.65 Gallon Non-Clogging Glass Dispenser with Plastic Spigot, Silicone Infuser and Wire Stand - Red

PTGN-3218 - Green

PTBL-3218 - Blue

KETTLES



PTK-6330 Soft Grip 3 Qt. Kettle
- Polished Stainless Steel



PTKR-6330 - Gloss Red



PTK-6525 Liberty 2.5 Qt. Kettle
- Polished Stainless Steel



PTK-6130 Catalina 3 Qt. Whistling
Kettle (Seamless Bottom) - Polished
Stainless Steel



PTKB-4420 Glass 2 Qt. Whistling
Kettle with Silicone Handle - Black



PTKG-4420 - Green



stainless steel



NEW PAVBS-6225 Avalon 2.5 Qt. Whistling Kettle (Seamless Bottom) - Brushed Stainless Steel



NEW PAVTE-6225 - Matte Teal



NEW PAVBL-6225 - Matte Blue



NEW PAVRE-6225 - Matte Red



NEW PPSBS-6530 Push+Serve 3 Qt. Whistling Kettle - Brushed Stainless Steel



NEW PPSBK-6530 - Matte Black



NEW PPSMG-6530 - Matte Marigold



NEW PPSRE-6530 - Matte Red



PSK-6630 Safe-T 3 Qt. Whistling Kettle - Polished Stainless Steel



NEW PSBK-6630 - Gloss Black



PSBL-6630 - Gloss Blue



PSRE-6630 - Gloss Red

steel — glass — soft handles — fashion colors — whistling

TEA GIFTS



NEW PTSS-4240 40 oz Stainless Steel Half Moon Teapot and Infuser and 2 Flowering Teas



TEA-2012 Fluted Gift Canister of 12 Flowering Teas (Green Tea with Jasmine)

TMV-2012 Fluted Gift Canister of 12 Variety Flowering Green Teas (3 Acai Berry, 3 Pomegranate, 3 Vanilla, 3 Jasmine)



TEA-2208 Flowering Green Tea with Jasmine 8ct

TMV-2208 Flowering Green Teas 8ct Variety Pack (2 Acai Berry, 2 Pomegranate, 2 Vanilla, 2 Jasmine)



PTA-4009 Tea Experience Gift Set 40 oz Glass Teapot, Infuser and Lid with 6 Flowering Teas and 25g packets of Loose Tea in Black, White and Green Teas

PTA-4002 Flowering Tea Gift Set 40 oz Glass Teapot, Infuser and Lid with Canister of 12 Flowering Teas





PTW-2340 Teas of the World Tea Set
 Tempo Round 40 oz Glass Teapot with 2 Herbal Infusion
 Tea Packs, 6 Rose & Black Tea Packs, 6 Green Tea Packs,
 2 Flowering Teas and Keepsake Bag



CELEBRATE NATURE'S GIFT

Primula Tea Gardens are a world apart. We cultivate the finest tea leaves available. Each unique blend is specially chosen, hand-picked and crafted, to retain its fine fragrance and extraordinary health benefits. The most thoughtful gift for any occasion, recipients and guests are sure to enjoy the extraordinary beauty and presentation of our flowering teas.



TEAPOTS

TEA ACCESSORIES



NEW PTRE-2340 Tempo Round 40 oz Glass Teapot with Stainless Steel Infuser and Lid with 2 Green Tea Flowers - Red

PTA-2340 - Black



PTA-3512 Personal Tea Maker 12 oz Mug, Loose Tea Infuser, Lid and 1 Tea Flower



PTA-3940 Blossom 40 oz Glass Teapot, Infuser and Lid, and 1 Tea Flower



PTA-2840 Daisy 40 oz Glass Teapot, Infuser and Lid



PTA-4840 Rose 38 oz Glass Teapot, Infuser and Lid



PTA-2940 Sophe 40 oz Glass Teapot, Infuser and Lid



PCI-6328 Brown Ribbed 28 oz Cast Iron Teapot, stainless steel infuser, loose green tea



PCI-5228 Green Dragonfly 28 oz Cast Iron Teapot, stainless steel infuser, loose green tea

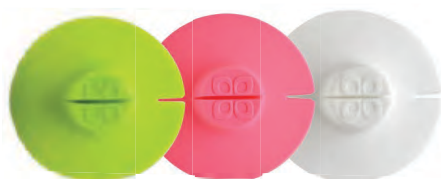


NEW PCI-4340 Blue Floral 40 oz Cast Iron Teapot, stainless steel infuser, loose green tea



PCI-7440 Black Hammered 40 oz Cast Iron Teapot, stainless steel infuser, loose green tea

TEA BAG BUDDY



TBGN-0142 Tea Bag Buddy Single
(Packed in Shelf Tray) - Green

TBHS-0142 - Honeysuckle

TBWH-0142 - White

TBCD-2042 Tea Bag Buddy 2 Pack in CDU
- Packed in Mixed Colors of Green, White,
and Honeysuckle in a Shelf Tray 2 of each
(all same UPC #)

TBCM-0142 Tea Bag Buddy Single Clip Strip
Mixed (5pcs TBGN-0142, 5pcs of TBHS-
0142, 2pcs of TBWH-0142 pre-packed on
a Clip Strip)



PTA-6116 Double Wall 16 oz
Mug with Tea Bag Buddy



PTA-3710 Iced Tea 1L Pitcher
with Tea Bag Buddy



CDUs available, please check
the price list.



PCP-6404 4 cup Classic Coffee Press - Chrome



PCP-6408 8 cup Classic Coffee Press - Chrome



PCRE-6408 - Metallic Red



PCP-1308 5pc Stainless Steel 8 Cup Coffee Press with 4 Matching Cups



PES-3312 12 Cup Aluminum Stovetop Espresso Maker



PES-3306 6 Cup Stovetop Espresso Maker - Aluminum



PES-3303 3 Cup Aluminum Stovetop Espresso Maker



PES-3301 1 Cup Aluminum Stovetop Espresso Maker



NEW PCBR-0146 Coffee Brew Buddy

PES-3309 9 Cup Aluminum Stovetop Espresso Maker

NEW PERE-3306 - Red
NEW PEBK-3306 - Black

CUP-6116 Double Wall 16 oz Glass Coffee Mug (Mug Only)



3609-CPA 9 Cup Aluminum Percolator



PES-4806 Glass Top 6 Cup Espresso Maker



PES-4604 4 Cup Stainless Steel Espresso Maker with Silicone Handle



PES-4606 6 Cup Stainless Steel Espresso Maker with Silicone Handle



NEW PIMWH-2408 I.M. Press
8 cup Coffee Press - White

NEW PIMBK-2408 - Black



COFFEE

COFFEE PRESSES
ESPRESSO MAKERS
COFFEE BREWERS &
ACCESSORIES



PCP-6428 Double Wall 8 Cup
Coffee Press



PCP-2306 Tempo 6 Cup
Coffee Press - Black



PCRE-2306 - Red

THERMALS



NEW PKATG-5415 Kata 54 oz/1.6L
Soft Grip Thermal - Tangerine



NEW PKAGN-5415 - Leaf



NEW PKABK-5415 - Carbon



NEW PKARE-5415 - Cherry



PEBK-5220 64 oz/1.9L
Thermal Pump Pot with
glass lining - Black



PES-5125 85 oz/2.5L
Thermal Carafe Double Wall
Stainless Steel with Pump
Dispenser



PESC-5310 34 oz/1L Thermal
Carafe with Glass Lining - Mirror



PES-5020 68 oz/2L
Thermal Carafe
Double Wall Stainless
Steel with TempAssure
Technology



PEWH-5210 34 oz/1L Thermal Carafe
with Glass Lining - White

PEBK-5210 - Black

TODAY

BY PRIMULA



TCP-2908 Pierre
8 Cup Coffee Press
- Black



TCRE-2908 - Red



TES-3306 Mario 6 Cup
Aluminum Espresso Maker



TJJ-3760 Sunny
60 oz/0.6L Glass Juice Pitcher



TTA-4240 Kate 40 oz Half Moon
Teapot with Stainless Infuser



TPA-3609 Doris 9 Cup
Aluminum Percolator



TTK-6520 Simon 2 Qt. Kettle
- Stainless Steel



TTRE-6230 DI* - Red
TTBL-6230 DI* - Blue

*Direct Import only – 90 days FOB China



TBCM-0142 Tea Bag Buddy Clip-Strip holds 5 green, 5 honeysuckle and 2 white single Tea Bag Buddies.

TBCD-2042 Tea Bag Buddy Counter Display holds 2-pack Tea Bag Buddy (4 of each color).



NEW TCSK-0145 Tea Bag Buddy and Coffee Brew Buddy Sidekick Display. Holds 15 Coffee Brew Buddies, 15 Tea Bag Buddies Green and 15 Tea Bag Buddies Honeysuckle.



TEA-6436 Flowering Tea Wing Cap Display. Holds 12 Green Tea with Jasmine (8-pks) and 24 Variety Teas (8-pks)



NEW TTK-6420 TODAY by Primula 2 Qt. Stainless Steel Tea Kettle Display. Holds 12 tea kettles.





Epoca® | **2013**
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epoca.com | ecolutionhome.com | like us on facebook: facebook.com/ecolutionhome

evolve™

Laser-etched.

Turn over a new leaf with our new laser etching.



NEW EVBK-5120
8" Fry Pan - Black.



NEW EVBK-5124
9 1/2" Fry Pan - Black.



NEW EVBK-5128
11" Fry Pan - Black.



NEW EVBK-5132 12 1/2"
Grande Fry Pan - Black.



NEW EVBK-3228 11" Griddle - Black.



NEW EVBK-3818 7" Grilled Cheese Pan - Black.



NEW EVBK-9628 Chicken Fryer
with High Dome Glass Lid - Black.



NEW EVBK-2818 2Qt. Saucepan
with Lid - Black.



NEW EVBK-2820 3Qt. Saucepan
with Lid - Black.



NEW EVBK-1028 11" Deep Chef Pan - Black.



NEW EVBK-9128 11" Stir Fry - Black.

NEW EVBK-5130
12" Everyday Pan - Black.
Available August 2013.



Squeeze. Our soft silicone handle is easy to grip and stays cool.



Dishwasher Safe.
It's that easy!



NEW EVRE-5128 11" Fry Pan - Crimson Sunset. **NEW EVRE-5124** 9 1/2" Fry Pan - Crimson Sunset. **NEW EVRE-5120** 8" Fry Pan - Crimson Sunset.



NEW EVRE-3228 11" Griddle - Crimson Sunset. **NEW EVRE-3818** 7" Grilled Cheese Pan - Crimson Sunset.



NEW EVBN-5128 11" Fry Pan - Copper Bronze. **NEW EVBN-5124** 9 1/2" Fry Pan - Copper Bronze. **NEW EVBN-5120** 8" Fry Pan - Copper Bronze.



NEW EVBN-3228 11" Griddle - Copper Bronze. **NEW EVBN-3818** 7" Grilled Cheese Pan - Copper Bronze.



NEW EVBT-5128 11" Fry Pan - New Blue Moon. **NEW EVBT-5124** 9 1/2" Fry Pan - New Blue Moon. **NEW EVBT-5120** 8" Fry Pan - New Blue Moon.



NEW EVBT-3228 11" Griddle - New Blue Moon. **NEW EVBT-3818** 7" Grilled Cheese Pan - New Blue Moon.



Hydrolon® is our ecologically advanced, water based non-stick coating. "Made without PFOA" means **safer** for you and fewer greenhouse gases.

evolve[™]

COLORS

We have a huge eco.

Eco is part of our name and our products. If you share a genuine concern for the planet, we have something in common. We believe that cooking well in the kitchen and doing good for the planet can happen at the same time.

VOTED  sexiest pan IN AMERICA!



Artistry®

Not a flash in the pan.

We have been selling cookware for generations. From our family to yours we say...

Cook Well. Do Good.



EABK-2818 2 Qt. Saucepan with Lid - Black.



EABK-2820 3 Qt. Saucepan with Lid - Black.



EABK-5120 8" Fry Pan - Black.



EABK-5124 9 1/2" Fry Pan - Black.



EABK-5128 11" Fry Pan - Black.



EABK-5132 12 1/2" Grande Fry Pan - Black.



EABK-1028 11" Deep Chef Pan - Black.



EABK-9628 11" Chicken Fryer with High Dome Glass Lid - Black.



EABK-9128 11" Stir Fry - Black.



EABK-5136 14" Colossus Pan with Glass Lid - Black.



EABK-3218 12" x 18" Double Burner Griddle - Black.



EABK-1208

8pc Set:
9 1/2" Fry Pan, 11" Fry Pan,
1 1/2 Qt. Saucepan with Lid,
3 Qt. Saucepan with Lid,
5 Qt. Dutch Oven with Lid - Black.

EABK-1212

12pc Set:
8" Fry Pan,
9 1/2" Fry Pan,
11" Fry Pan,
1 Qt. Saucepan with Lid,
2 Qt. Saucepan with Lid,
5 Qt. Dutch Oven with Lid,
Silicone Steamer,
2 Bamboo Tools - Black.



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Artistry[®]

COLORS



EABK-3228 11" Square Griddle - Black.



EABK-3818 7" Square Grilled Cheese Pan - Black.



NEW EAOR-5120 8" Fry Pan - Orange.

NEW EAOR-5124 9 1/2" Fry Pan - Orange.

NEW EAOR-5128 11" Fry Pan - Orange.



NEW EABT-5120 8" Fry Pan - Cobalt Blue.

NEW EABT-5124 9 1/2" Fry Pan - Cobalt Blue.

NEW EABT-5128 11" Fry Pan - Cobalt Blue.



Love This Frying Pan!

So easy to clean... so much cooking surface! Get rid of your Teflon... this is the new best frying pan... you will be so happy that you did...
- Special Lady "Lexi" Norton, OH



NEW EARE-5120 8" Fry Pan - Red.

NEW EARE-5124 9 1/2" Fry Pan - Red.

NEW EARE-5128 11" Fry Pan - Red.



Squeeze. Our soft silicone handle is easy to grip and stays cool.



Groovy rings on the bottom of the pan distribute heat evenly to the MAX.



Dishwasher Safe. It's that easy!



NEW EKLT-1611 16"x11" High Dome Roaster.

NEW EKET-1511 15 1/2"x 11" Oven Roaster with Rack.



EKBK-9528 4 1/2 Qt. Deep Cooker with Lid.



NEW ECAG-3220 19 1/2" x 11" Cast Aluminum Reversible Non -Stick Grill/Griddle.



NEW EKSS-0001
Bamboo Tools: Slotted Spoon - Blue.

NEW EKST-0001
Bamboo Tools: Spatula - Tangerine.

NEW EKSP-0001
Bamboo Tools: Spoon - Yellow.

KITCHEN *Extras!*

Innovation

We sell products that people love, by understanding consumer needs and designing to that need.

EKET-1812 17"x12" Turkey Roaster with Rack.

NEW EKUL-1620 Graduated Universal Lid: Fits 6", 7", and 8" Pans.

NEW EKUL-2428 Graduated Universal Lid: Fits 9 1/2", 10", and 11" Pans.



EKEM-3215 6" Square Mini Griddle - Pink.



EKEM-5114 6" Mini Fry Pan - Blue.



EKEM-2812 0.3 Qt. Mini Saucepan - Yellow.



EKEM-0115 6" Mini Heart Shaped Pan - Red.



EKEM-1206 Mini 6pc Set (includes Fry Pan, Square Griddle, Saucepan with Lid, Egg Poacher, Spatula).



KITCHEN *Extras!*

NEW EKCS-0815 15" Pizza Stone Baking 3pc Set.



NEW ELBK-4140 16" Paella Pan - Black.

NEW ELRE-4140 16" Paella Pan - Red.

SOL™



HONG KONG CHOPSTICK HOUSE™

香港

NEW EHKB-9136

Hong Kong Chopstick House
14" Non-stick Wok.



NEW EHKB-9120

Hong Kong Chopstick House
8" Non-Stick Wok.

NEW EHKB-9130

Hong Kong Chopstick House
12" Non-Stick Wok.

elements®



Worth the cost!

Best Pots & Pans Ever!

These pans are so easy to clean you don't have to put them in the dishwasher. A cloth or sponge with a little hot water and dish soap cleans the pans easily. The eco-friendly stuff is an added bonus.

- Brian, Cedar City, UT



EEGY-4508 8 Qt. Stock Pot - Grey.
EEGN-4508 - Green.



EEGY-2814 1 Qt. Saucepan - Grey.
EEGN-2814 - Green.



EEGY-2818 2 Qt. Saucepan - Grey.
EEGN-2818 - Green.



EEGY-5120 8" Fry Pan - Grey.
EEGN-5120 - Green.



EEGY-5124 9 1/2" Fry Pan - Grey.
EEGN-5124 - Green.



EEGY-5128 11" Fry Pan - Grey.
EEGN-5128 - Green.



EEGY-1208 8pc Set.
8" Fry Pan, 9 1/2" Fry Pan,
1 Qt. Saucepan with Lid,
2 Qt. Saucepan with Lid,
5 Qt. Dutch Oven
with Lid - Grey.

EEGY-1212 12pc Set.
(not shown)
8" Fry Pan, 9 1/2" Fry Pan, 11" Fry
Pan, 1 Qt. Saucepan with Lid, 2
Qt. Saucepan with Lid,
5 Qt. Dutch Oven with Lid,
Silicone Steamer,
2 Bamboo Tools.
-Grey.

EEGN-1212 - Green.



EEGY-3228 11" Square Griddle
- Grey.



EEGY-5103 3pc Fry Pan Set:
8", 9 1/2", 11" - Grey.



Hydrolon® is our ecologically advanced, PFOA free, water based non-stick coating.



Keep Cool. Our Handle is comfy to grip and stays cool.



Even Heating = Happy Eating. Pure Aluminum insure consistent heating.



Dishwasher Safe. It's that easy!

Heavy Weight™



Perfect Griddle. Great Value.

It's a heavy, but not at all too heavy, pan. The guarantee of the finish is what sold me on this product. I would recommend it to anyone.
-Change Agent Des



EHWB-5130 12" Fry Pan - Black.



EHWB-5120 8" Fry Pan - Black.



EHWB-5124 9 1/2" Fry Pan - Black.



EHWB-3818 7" Square Grilled Cheese Pan - Black.



EHWB-3228 11" Square Griddle - Black.



EHWB-2818 2 Qt. Saucepan - Black.



EHWB-2820 3 Qt. Saucepan - Black.



EHWB-1212 12pc Set.
8" Fry Pan, 9 1/2" Fry Pan, 11" Fry Pan, 1 Qt. Saucepan with Lid, 2 Qt. Saucepan with Lid, 5 Qt. Dutch Oven with Lid, Stainless Steel Steamer, 2 Bamboo Tools - Black.



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Squeeze. Our soft silicone handle is easy to grip and stays cool.



Dishwasher Safe. It's that easy!

Symphony®

ESSE-1208 8pc Set:
8" Fry Pan, 9 1/2" Fry Pan,
1 1/2 Qt. Saucepan with Lid,
3 Qt. Saucepan with Lid,
8 Qt. Stock Pot with Lid.
- Slate.



ESSE-5120 8" Fry Pan - Slate.

ESSE-5124 9 1/2" Fry Pan - Slate.

ESSE-5128 11" Fry Pan - Slate.



ESSE-5102 2 Pc Fry Pan Set: 8" & 9 1/2" - Slate.



ESSE-4508 8 Qt. Stock Pot with Lid - Slate.



ESSE-2816 1 1/2 Qt. Saucepan with Lid - Slate.

ESSE-2820 3 Qt. Saucepan with Lid - Slate.



ESSE-9630 Symphony 5 3/4 Qt. Chicken Fryer with Lid & Helper Handle - Slate.



ESSE-9628 4 1/2 Qt. Deep Saute Pan with Lid - Slate.



Hydrolon® is our ecologically advanced, PFOA free, water based non-stick coating.



Forged Construction for superior performance & maximum durability.



Squeeze. Our soft silicone handle is easy to grip and stays cool.



Stainless base will never warp. Heavy aluminum for perfect heating.



Dishwasher Safe. It's that easy!

PURETM INTENTIONS STAINLESS STEEL



ESTL-2820 3 Qt. Saucepan with Lid



ESTL-2818 2 Qt. Saucepan with Lid



ESTL-2814 1 Qt. Saucepan with Lid



NEW ESTL-1511 DI 15"x11" Roaster with Steam-Vented Lid
(DI Only: 90 days FOB China.)

★★★★★
**Very nice - handles
don't heat up & I
love the clear lid!**

This dutch oven was a
great buy - attractive and
sturdy (not too heavy).
- *SJP, E.Panhandle, WV*



NEW EPST-5202 2 pc. Fry Pan
Set: 9 1/2" & 11". **Pure Intentions
Premium.**



NEW ESTL-4505 5 Qt. Dutch Oven with Lid.

NEW ESTL-4516 16 Qt. Stock Pot with Lid.
NEW ESTL-4512 12 Qt. Stock Pot with Lid.



NEW ESTN-5126 10" Non-Stick
Fry Pan.



NEW ESTN-5130 12" Non-Stick
Fry Pan.



Eco-friendly. Handle, knob and core are made of recycled material. This pan is recyclable :-)



Encapsulated bottom for greater heat conductivity.



Tempered glass lid.



Dishwasher Safe.
It's that easy!



Farmhouse[™]
AMERICA'S HOME COOKING



NEW EOBK-5124 9 1/2" Cast Iron Preseasoned Fry Pan.

NEW EOBK-5128 11" Cast Iron Preseasoned Fry Pan.

minis[™] one dish wonders[™]

NEW EOBK-2615 6"x4" Mini Cast Iron Preseasoned Rectangle Baker.

NEW EOBK-2715 6"x4" Mini Cast Iron Preseasoned Au Gratin.



NEW EOBK-2515 4" (.25 qt) Mini Cast Iron Preseasoned Casserole with Lid.



NEW EOBK-3215 6" Square Mini Cast Iron Preseasoned Griddle.



NEW EOBK-5115 6" Mini Cast Iron Preseasoned Fry Pan.



Superior heat retention for even heating and crispy bottom.



Oven Safe to 500°
Use your oven mitts!



Oven To Table.
Indoor chic and outdoor tough.



Pre-seasoned
with vegetable oil.

COOK WELL. DO GOOD. | 13



NEW EVMX-8536 Tree Display*
36 piece rolling tree display:
9 1/2" and 11" Artistry Fry Pans.
6 of each size and each color:
Crimson Sunset, Cooper
Bronze, and New Blue Moon.



NEW Cut-Case* 8 pieces in each display.
Available in 8", 9 1/2" and 11" sizes.



NEW EKBK-9528
Kitchen Extras Deep Chef Pan Display.*
Holds 6 pieces.



EKEK-6448 Corrugated Floor
Display.* Holds 48 Kitchen Extras
Mini pans (12 of each).



NEW EKET-1610
Kitchen Extras Oven Roaster Display.*
Holds 8 pieces.

*Please see the pricelist to view all
display configurations available.